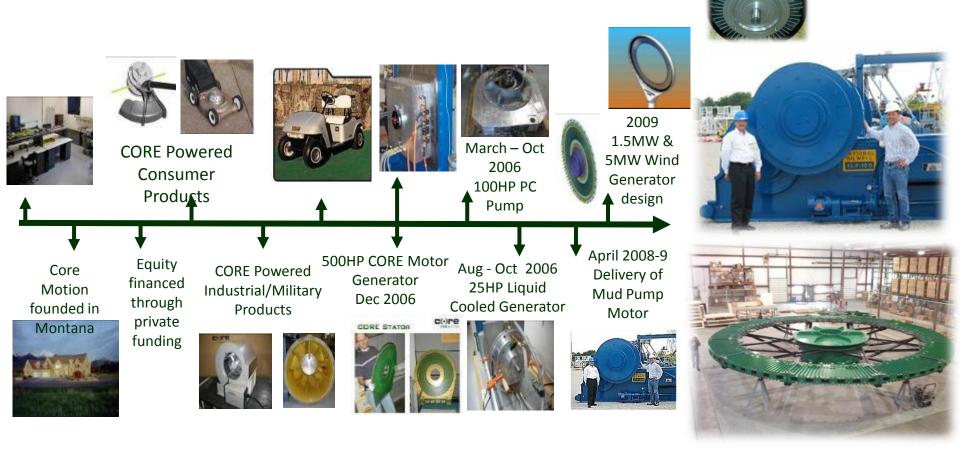
CORE Technology
Invented, Developed, Built and Tested in Ronan, MT; Tested in Houston, TX; Fitchburg, MA; Chicago, IL, **Boulder, CO** 



**CORE Gearless Ironless PM Motor & Generator Technology** 

## **Technology**

#### **CORE Technology at a Glance**

CORE Motors and Generators use printed circuit board stators and permanent magnets in place of conventional wire windings and iron laminations, which allows for the following advantages:

- More robust- windings are fully supported over entire surface by circuit board structure, process eliminates voids and insulation system irregularities (not susceptible to typical degradation mechanisms), no current flow on rotor
- **Automation** lower parts count and more effective use of materials yields lower manufacturing cost
- **Low vibration** insensitive to poor power quality, no iron in stator eliminates cogging and slot passing thermal and noise generating concerns
- Simple structure and compact size make integrating motor and driven equipment much easier
- Broad efficiency range
- Compact 1/2 to 1/5 the weight of conventional motors







# Wind Energy - Market Needs Boulder Wind Power (BWP)

- Lower Cost of Energy
  - Reduce need for support and subsidies
  - Accelerate market growth
  - Levers (Capital cost, Reliability, Maintenance cost, Energy production)
- Product Differentiation
  - Have not focused on new technology development
- New Design Paradigm for Challenging Environments
  - Growth available in low wind and offshore
  - Current architectures don't scale economically

## Our Answer – The BWP CORE Drivetrain

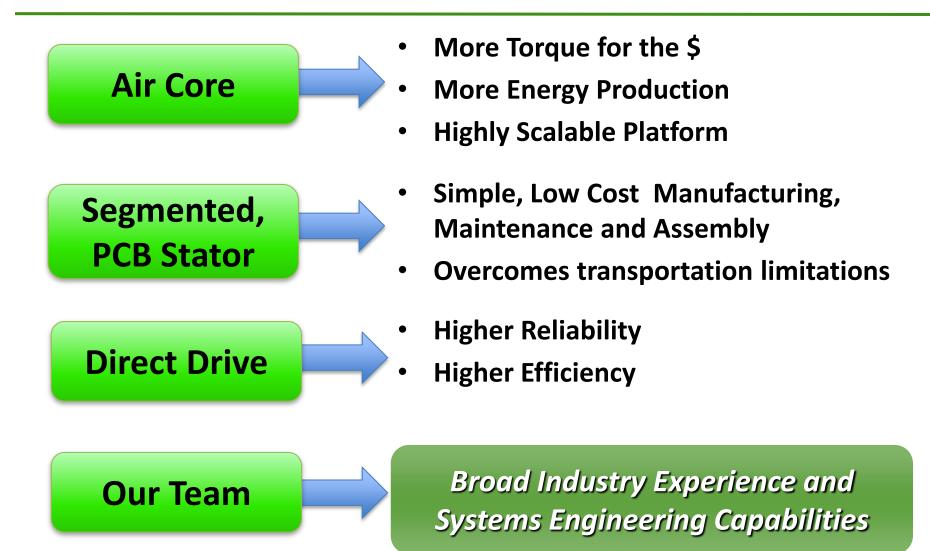
A radically different utility scale wind turbine drivetrain...
...Direct drive, axial gap, air core, PCB stator, segmented and flexible design

### The BWP CORE Generator Traditional Generator



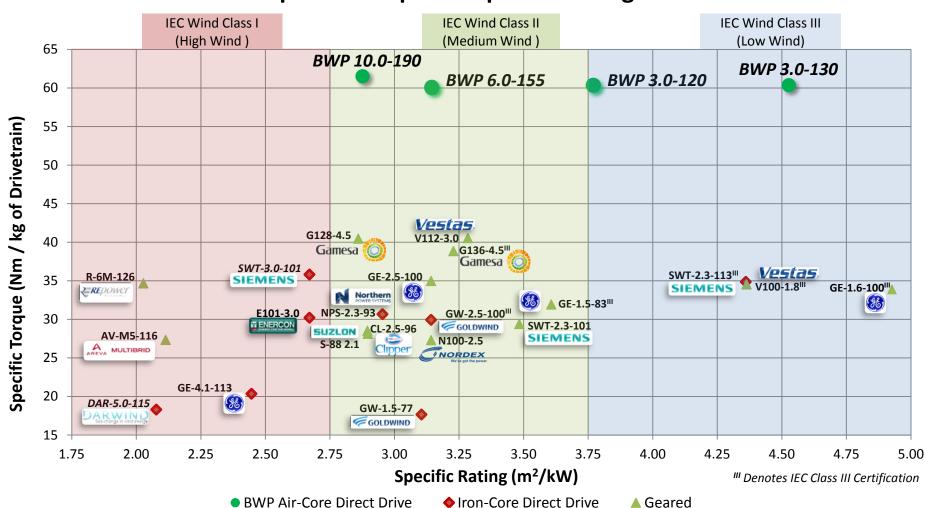


## **Our Differentiating Advantages**



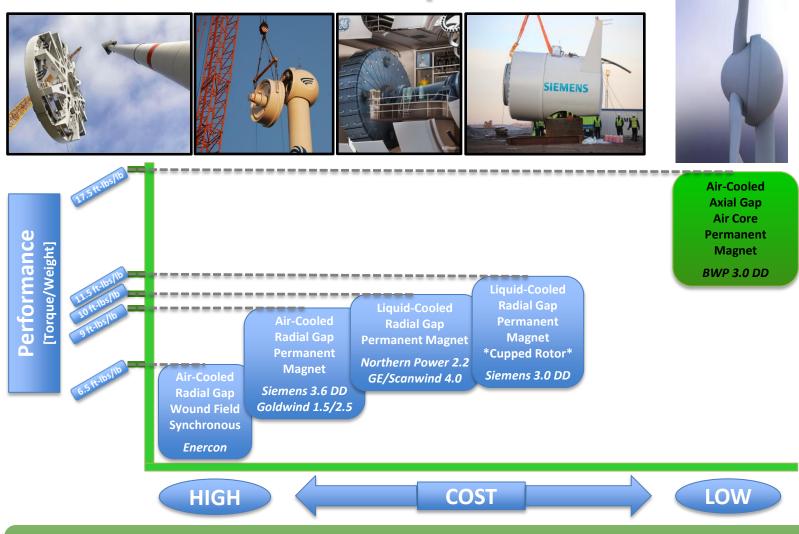
## More Torque, Less Weight

#### **Specific Torque VS Specific Rating**



\*BWP Internal Estimates for Drivetrain Mass Includes Main Shaft, Main Bearing(s), Generator and Gearbox Where Applicable

# **Direct Drive WTG Comparison**



Generator rating is misleading in wind turbine applications...

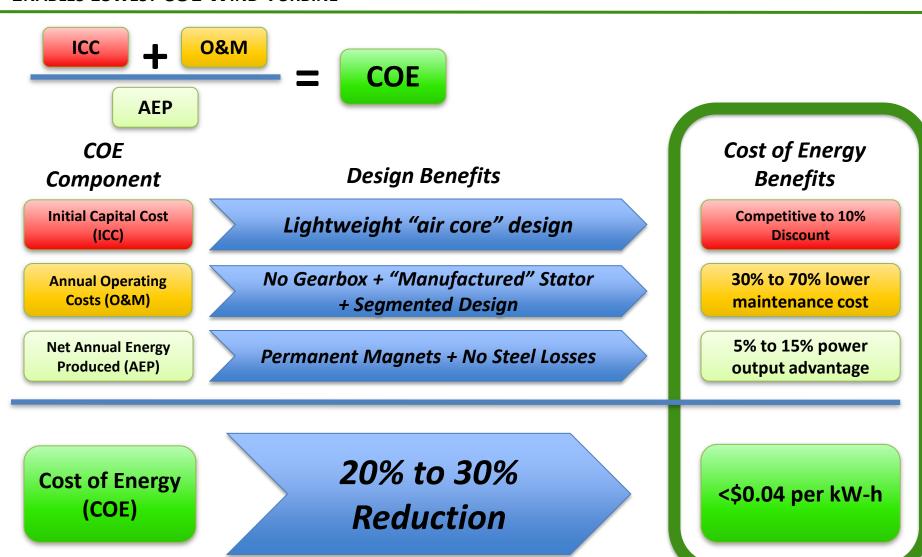
Torque per weight is the true measure of generator performance

# **Nacelle Cost Comparisons**

Component	Best-In-Class Geared 3.0 MW		Best-In-Class Direct Drive 3.0 MW		Boulder Wind Power Direct Drive 3.0 MW	
Generator	\$400,000		\$1,200,000			\$800,000
Magnet	550 kg	\$27,500	4,000 kg	\$200,000	8,500 kg	\$250,000
Laminated Steel	2929 kg	\$50,000	14,000 kg	\$230,000		-
Copper	735 kg	\$7,500	5,000 kg	\$50,000	3,200 kg	\$250,000
Steel	2,500 kg	\$8,000	24,000 kg	\$80,000	31,000 kg	\$100,000
Insulation & Thermal Mgmt System	-	\$10,000	-	\$40,000	-	-
Labor	-	\$240,000	-	\$400,000	-	\$100,000
Supplier Margin (17%)		\$60,000	-	\$200,000		•
Gearbox	\$500,000		-		-	
Main Shaft	\$75,000		-		\$50,000	
Main Bearing	\$75,000		\$100,000		\$100,000	
Main Frame	\$100,000		\$150,000		\$150,000	
Nacelle Cover	\$50,000		\$50,000		\$100,000	
TOTAL NACELLE	\$1,200,000		\$1,500,000		\$1,100,000	

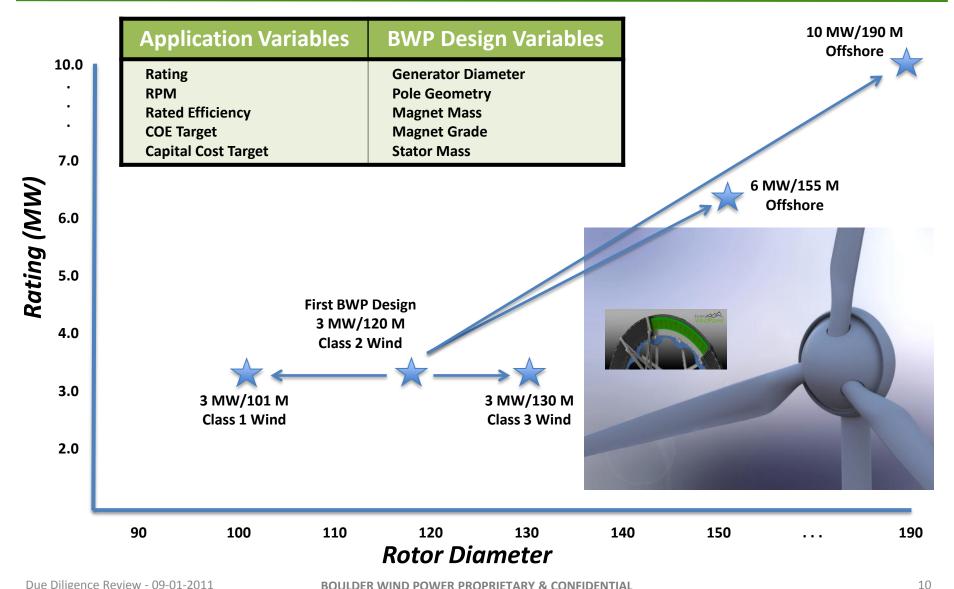
# The BWP CORE Value Proposition

**ENABLES LOWEST COE WIND TURBINE** 



## A Flexible, Scalable Platform

BWP's Torque Density Enables Larger, Higher Torque Machines



## **Timeline**

